

# IKONINI INDUSTRIAL

## LIGHTWOOD RECOAT

### With Melamine-Faced Cover Layers

RECOAT is ideal for the material-saving application of primer or lacquer

Minimum order quantity - 1 pallet

#### Panel Sizes

110" x 81"  
110" x 48"  
110" x 33"



#### Technical Data

Panel Thickness (in)	Cover Layer Thickness (in)	Density (lb/in <sup>2</sup> )	Sqft Price (Size 110.25" x 81.5")
1"	5/32"	21.54	\$3.99
1 1/2"	5/16"	20.6	\$4.85
2"	5/16"	15.92	\$4.89
2 3/8"	5/16"	13.42	\$4.89

Price does not include local shipping

#### Available Colors



#### From 1 1/2" thickness+ also available in following colors



**Formaldehyde:** LIGHTWOOD is manufactured with E05 – compliant material.

**FSC / PEFC:** Order-related, we manufacture IKOCORE with FSC / PEFC certification.

Articles from the standard range do not have this certification in general.

## LIGHTWOOD RECOAT

### Coating:

Melamine film 0101 matt  
(Cover layer: MDF)



### Performance, Recommendation and Differentiation to coating foils:

- The LIGHTWOOD RECOAT surface is ideally suited for the material-saving application of a primer or varnish – after just one sanding process for cleaning! Contrary to a foil, it cannot be sanded over, i.e. sanded so heavily that the fiberboard shines through and the primer or varnish could get lost in the board. With the lisocore® RECOAT film they stay at the surface!
- Some lacquer systems require a primer or filler. Others like “high solid lacquers” can be applied directly to the melamine film. Please adhere to the specifications of your varnish manufacturer. We recommend always carrying out a test coat beforehand.
- By coating in high-performance presses, the melamine film 0101 gets applied homogeneously and extremely flat. This means that there are no coarse inclusions or any other uneven spots. Grinding can be made without any problems!
- The surface properties of the melamine film 0101 ensure excellent and high-quality final results of your lacquering!